



SERVICE BULLETIN

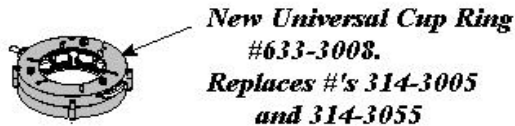
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Issue 112 Universal Cup Ring Assembly

October 20, 1999

The seven to twelve ounce cup drop ring assembly and the twelve to eighteen ounce cup drop ring assembly have been replaced by a new cup drop ring assembly, part #633-3008.



This new cup drop ring will better facilitate the vending of Styrofoam vend cups as well as provide one cup ring assembly that can be utilized to drop cups as small as five ounces or as large as twenty ounces. The new ring assembly can be discerned from the old style ring by it's black color, the previous style rings were white. The new rings will also show signs of "marbling" due to a calcium strengthening agent that is added during the molding process. This discoloration does **NOT** mean the material is defective, it is normal result of this process and material. The marbling has always been present in the material, it only becomes visible when color is added to the plastic.

This change began in production with the following serial number

Domestic 630-010668

This change is being implemented as part of our ongoing product enhancement process and is not a required update to older machines. If the current owner of a machine chooses to update a machine with this improvement, it is solely at their discretion. Parts are available for purchase from the GPL Parts Department and any labor to install or modify any existing equipment is the owner's responsibility.

Dan Watson
Service Department